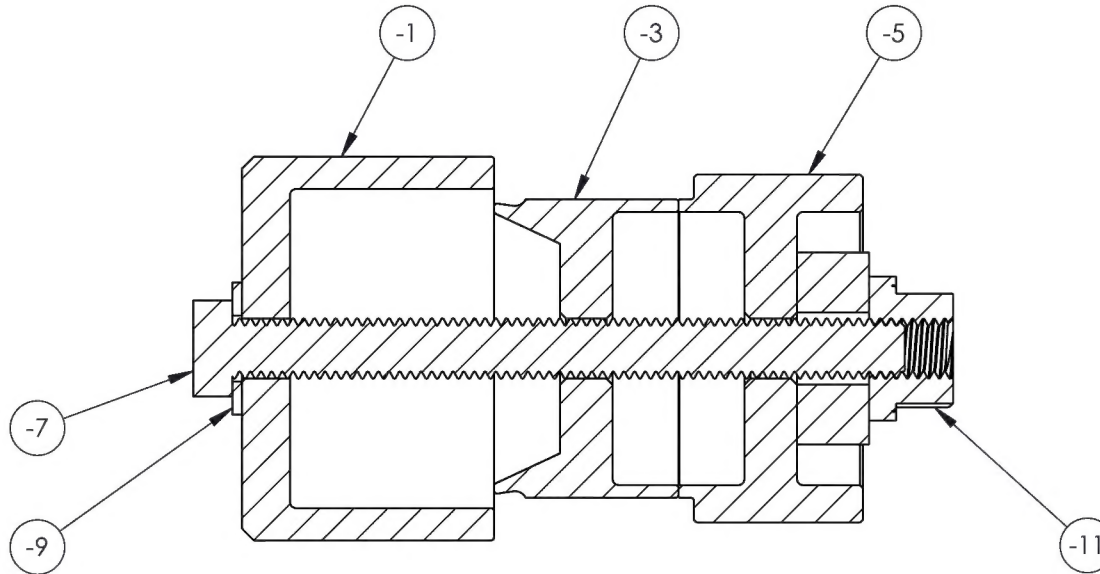


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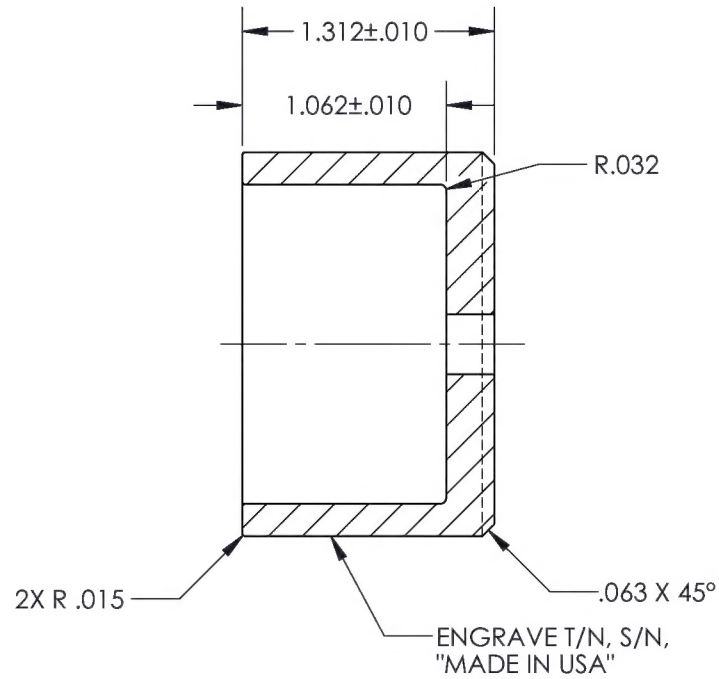
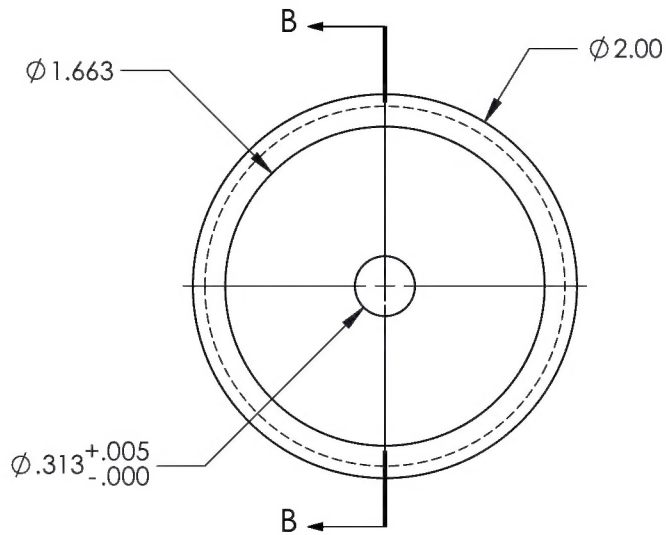
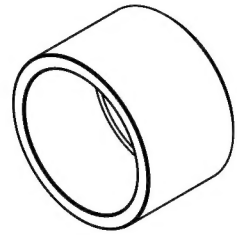
FOR USE WITH BEARINGS X-XXXXXXX
7-211527014

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	RECEIVER	1018	Ø2-1/8 X 1-1/2	2
			-3	1	REMOVER / INSTALLER	4140 Q & T	Ø1-5/8 X 1-1/8	3
			-5	1	ALIGNMENT SEAT	4140 Q & T	Ø2 X 1-1/8	4
		B/O	-7	1	SCREW	STEEL	5/16-18 X 3-1/2 MCMASTER-CARR #92620A596	1
		B/O	-9	1	WASHER	STEEL	Ø5/16 MCMASTER-CARR #98023A030	1
	X		-11	1	WELDMENT			5
	1	B/O	-13		ROTATING FLANGE NUT	STEEL	5/16-18 MCMASTER-CARR #90477A030	5
	1		-15		SPACER	1018	Ø1 X 1/2	6
	ASSY -11							

RED BARN MACHINE	
TITLE PORTABLE BEARING INSTALL & REMOVAL TOOL	
DWG NO. RBIR7038	REV
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
	SPEC
	USED ON MODEL
SCALE 1:1	DATE 10/2/2012
	SHEET 1 OF 6

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION B-B

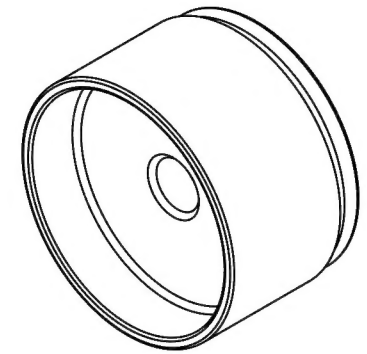
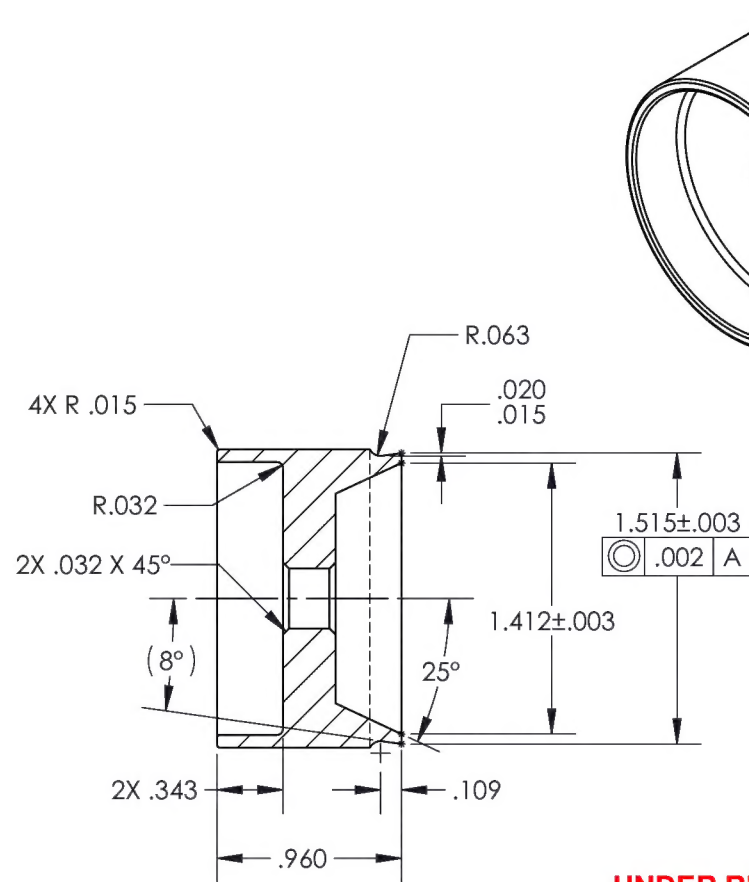
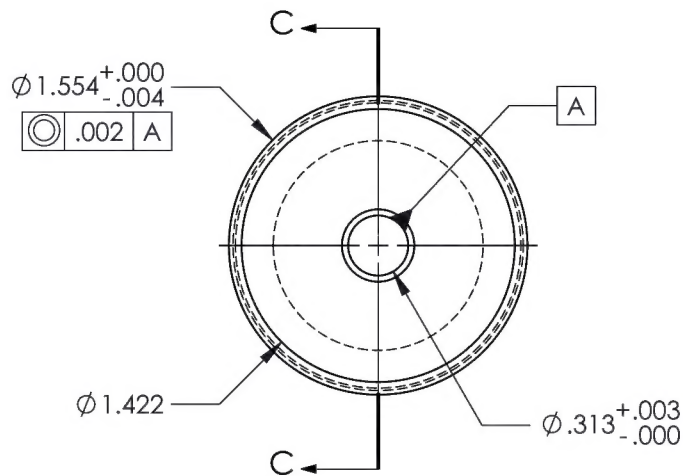
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(-1)
RECEIVER

RED BARN MACHINE	
TITLE: PORTABLE BEARING INSTALL & REMOVAL TOOL	
DWG NO. RBIR7038-1	REV
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED: <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT: BLACK OXIDE
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC: USED ON MODEL
SCALE 1:1	DATE 10/2/2012
SHEET 2 OF 6	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION C-C

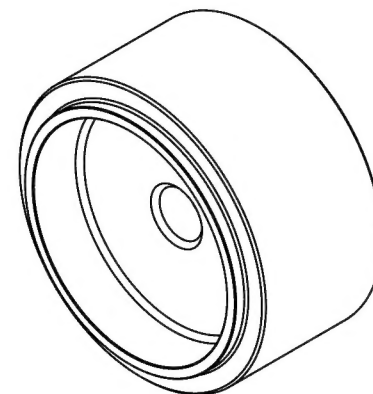
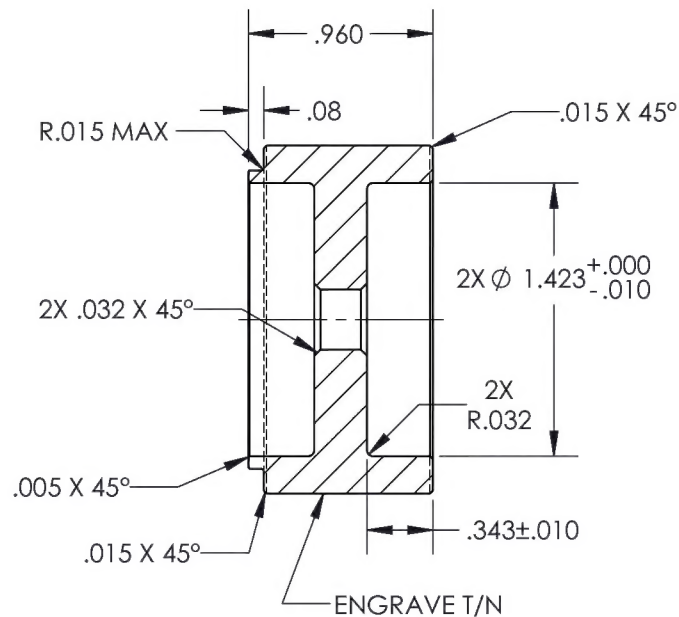
UNDER REVIEW
URF 19-1105 19.10.30 (VM)

(-3)

REMOVER / INSTALLER


RED BARN MACHINE	
TITLE: PORTABLE BEARING INSTALL & REMOVAL TOOL	
DWG NO. RBIR7038-3	REV
MAT'L 4140 Q & T	
DRAWN BY: GILBERT	
APPROVED: <i>D Weil</i>	
HEAT TREAT: BLACK OXIDE	
SPEC: USED ON MODEL	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 10/2/2012
SHEET 3 OF 6	

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



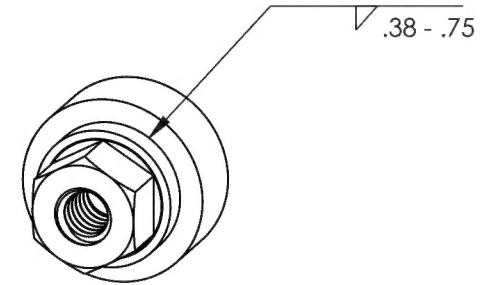
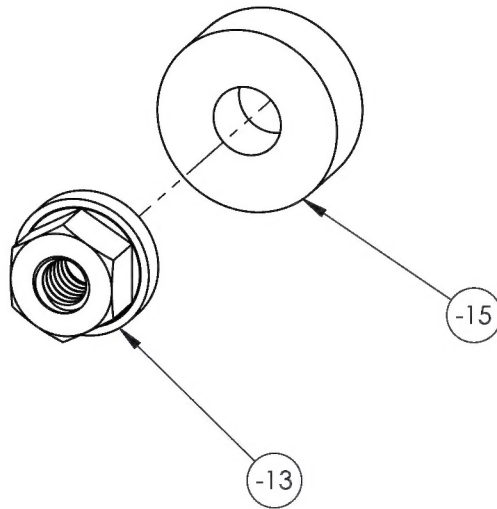
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URF 19-1105 19.10.30 (VM)

ALIGNMENT SEAT

 <h1>RED BARN MACHINE</h1>	
TITLE PORTABLE BEARING INSTALL & REMOVAL TOOL	
DWG NO. RBIR7038-5	REV
MAT'L 4140 Q & T UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weid</i> HEAT TREAT FINISH BLACK OXIDE SPEC USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 10/3/2012
SHEET 4 OF 6	

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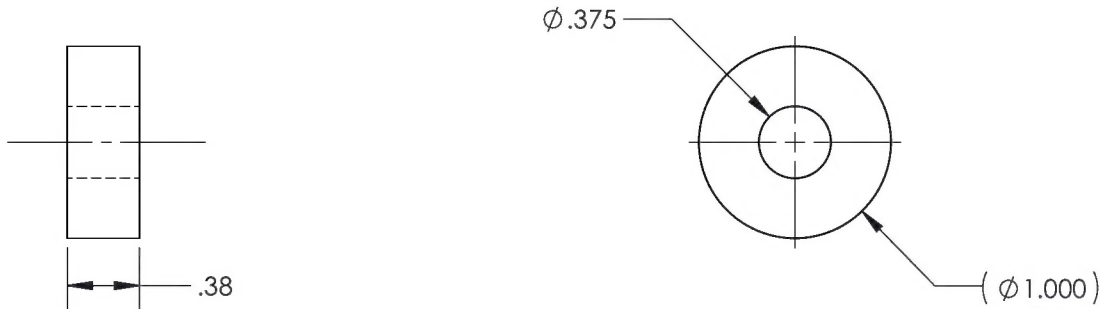
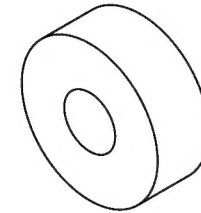
CENTER NUT TO THE CENTERLINE OF SPACER.

(-11)
WELDMENT

RED BARN MACHINE	
TITLE PORTABLE BEARING INSTALL & REMOVAL TOOL	
DWG NO. RBIR7038-11	REV
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 10/4/2012 SHEET 5 OF 6


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-15)
SPACER

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 RED BARN MACHINE	
TITLE PORTABLE BEARING INSTALL & REMOVAL TOOL	
DWG NO. RBIR7038-15	REV
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 10/4/2012 SHEET 6 OF 6